



SPECIALTY ADHESIVE TAPES

TECHNICAL DATA SHEET

Danco 6620 & Danco 6621 PE Foam Double Sided Tape

PRODUCT:	Danco 6620 & Danco 6621 PE Foam Double Sided Tape
DESCRIPTION:	Closed cell polyethylene foam
APPLICATIONS:	<ul style="list-style-type: none">• Specially designed for mounting and joining nameplates, plastic trim, signs and emblems• Long term bonding to hangers and mirror mounting• Permanent fixing for metal or plastic articles i.e. houseware, kitchenware, bathroom accessories• Window glazing

TECHNICAL SPECIFICATIONS:

Carrier Material	1.0mm white PE foam
Release Liner	90gsm amber glassine paper
Adhesive Type	Acrylic on both sides
Total Thickness	1.2mm
Peel Adhesion (PSTC-3)	2.0 kg/25mm
Shear Strength	Over 72 hours, 2kg loading on 25mm x 25mm sandwich of 2 SS plates at 25°C
Heat Resistance	Over 24 hours, 0.5kg loading on 25mm x 25mm sandwich of 2 SS plates at 80°C
Service Temperature	-20°C to +100°C
Colour Available	6620 White / 6621 Black

STORAGE:	Rolls and cartons of tape should be stored in a cool area and out of direct sunlight
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PRODUCT PROPERTIES:

- High tack for quick stick
- High shear strength for secure bonding
- Flexible foam material to provide conformable mating to contoured surfaces

It is the customer's responsibility to ensure that a particular product with the properties described in this product specification is suitable for use in a specific situation. No warranty, representation or guarantee is given by us regarding the suitability of this product for any particular use. The physical and performance characteristics shown are averages obtained from tests as per PSTC, ASTM and our own internal procedures. A particular roll may vary from these averages. It is suggested that the customer determine the suitability for their own purpose by conducting a rigorous trial process.

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